PWA RELEASED AS 102-73204-1

ASSEMBLE PER BOM 102_73204_1.DigiKey.csv
PICK & PLACE FILE 102_73204_1.pck_plc.txt
REFERENCE VIEW, TOP 102_73204_1_top.pdf
REF. VIEW, BOTTOM 102_73204_1_bot.pdf
PADS ARE TYPICALLY OPTIMIZED FOR HAND
SOLDERING. THERE WILL BE ADDITIONAL
COPPER EXTENDING BEYOND THE END OF
THE DEVICE. THIS ADDITIONAL PAD AREA

PROVIDES CONTACT AREA FOR THE

SOLDERING IRON TIP

CONNECTOR REQUIRED FOR THIS ASSEMBLY

A_J1/B

A_JC1/B

CONNECTOR CONTACT

INSTALL ORDER

INSTALL LED1/LED2 FOLLOWED BY D41/D42 FOLLOWED BY LED3/LED4 FOLLOWED BY D21/D22 FOLLOWED BY LED5/LED6

#3 MACHINE SCREW 7 PLACES NON-METALLIC (SHORTING HAZARD)

PICKAPLACE
PICKAPLACE
ZERO POINT

GNDP

TOP MARKING INK 102_73204_1 .gto .GTO
TOP COPPER 10Z 102_73204_1 .gm01 .GTL

MOUNTING HARDWARE

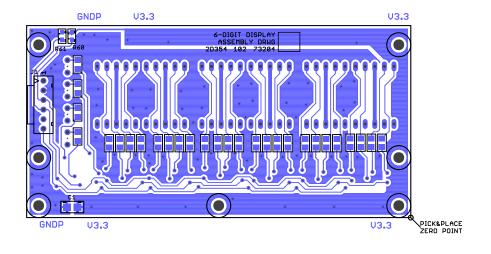
McMASTER

SPACER 3/16 O.D. 94639A705 WASHER 0.112 x 0.206 90295A340 MACHINE SCREW 4-40 0.219 McMASTER

SMALL DIAMETER HARDWARE

Drawn	KCØJFQ	Date	TITLE: 6-DIGIT DISPLAY				The University of Iowa Department of Physics & Astronomy Iowa City, IA, USA		
Designed	KCØJFQ	Date		/21 12:39 PM	Save:	not s	aved!	A102_73204_1	
Approval 1	KC031 G	Date	CAGE 2D354	Series 102	TIME DISPLAY	LAYERS	Number 73204	REV:	

PWA RELEASED AS 102-73204-1



BOT COPPER 10Z 102_73204_1 .gm16 .GBL BOT MARKING INK 102_73204_1 .gbo .GBO

TITLE: 6-	DIGIT DISPLAY		he University of Iowa Physics & Astronomu Iowa City, IA, USA		
Date: not :	saved!				A102_73204_1
CAGE	Series	TIME DISPLAY	LAYERS	Number	REV:
2D354	102		2	73204	1